

Retreading our Success

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Introduction to Bandvulc



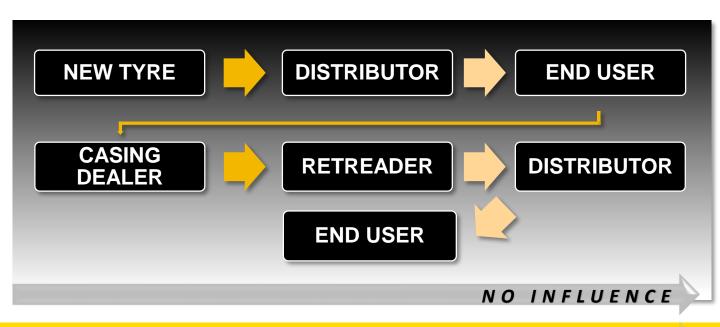


1971

Produced 25 tyres per week



NO ACCESS TO END USER THEREFORE NO MARKET CONTROL







The distributor was in control of our business

ISSUE 1

Most of our production was sold to one customer





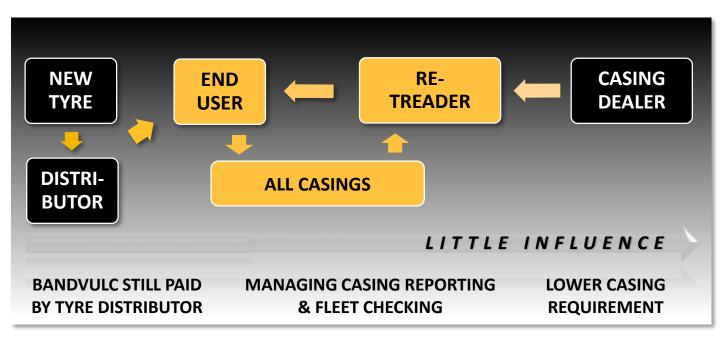
Addressing ISSUE 1

Find out who our end users are and change our business
 model from only supplying to tyre distributors





INTEGRATING WITH END USER AND GETTING END USER TO SPECIFY BANDVULC. ANALYSING AND REPORTING ON ALL RETURNED CASINGS





C Have now started to spread our risk

ISSUE 2

We have now upset our relationship with the tyre distributors

End users are regarded as their own customers

Tyre distributor still has control of our sell out price



C How can we integrate further with the end user?

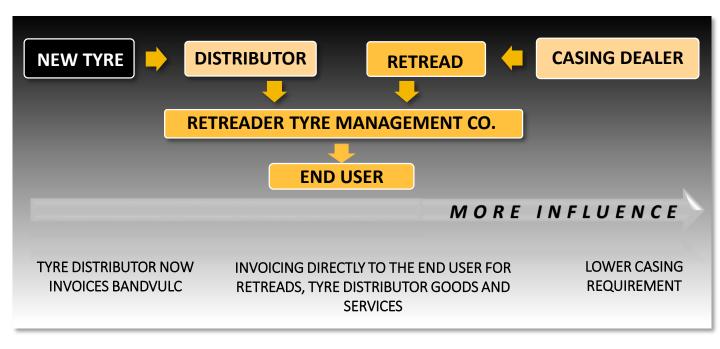
We must become involved with the complete supply of service to the end user.

Price rise catalyst!!!





FURTHER INTEGRATION BY USER OUTSOURCING TYRE PAPERWORK ADMINISTRATION







ISSUE 3

Huge increase in cash flow but operating profit decreased

No influence on new tyre purchase price or distributor charges



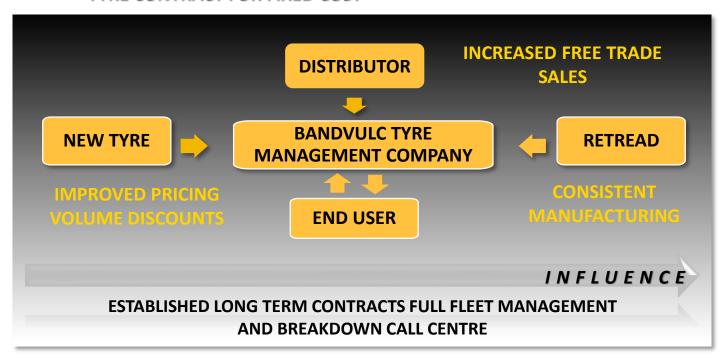
Further integration required

Fixed price contracts

Need to start a new department



FURTHER DEVELOPMENT TO OUTSOURCE TOTAL TYRE CONTRACT FOR FIXED COST





THE OUTCOME

Participating tyre distributors must stock our tyres

Benefit: Free trade sales

Bandvulc is now a large user of new tyres in its own right

Benefit: Increased buying power

Customer has outsourced control of tyres

Benefit: Bandvulc has no outside interference

 Bandvulc has a vested interest in maintaining the fleet's tyres to produce our raw material

Benefit: Less casings purchased and a safer fleet for the end user



Fewer tyres fitted through better tyre management, improved performance and safety for the customer

Scrap tyres granulated to produce speed ramps, mud flaps and new tyres

Higher acceptance of used tyres for production

Reduction in quantity of end-oflife tyres resulting in less waste Less oil and rubber compound used







Four of the UK's top five food retailers use Bandvulc tyres

2/3^{RDS}

of all UK groceries are delivered on Bandvulc tyres









